

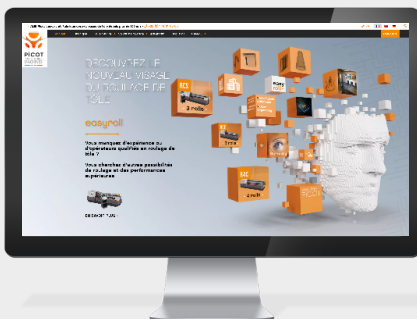


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Capacities

TYPE	SIZE	Useful length (mm)	Diameter of rolls (D) (mm)	*Maximum thickness (mm)					
				1,3 x D		5 x D			
				Bending	Prebending	Bending	Prebending		
R3h	R3e	90-10	1100	90	2,5	2	3	2,5	
R3h	R3e	115-10		115	3	2,5	3,5	3	
R3h	R3e	130-10		130	4	3,5	4,5	4	
R3h	R3e	135-10		135	5	4	6	4	
R3h	R3e	150-10		150	6	4	7	5	
R3h	R3e	170-10		170	8	6	10	7	
R3h		R4h 205-10		205	12	10	14	11	
R3h		R4h 235-10		235	14	12	16	14	
R3h	R3e	90-15		1600	90	2	1,5	2,5	2
R3h	R3e	115-15			115	2,5	2	3	2,5
R3h	R3e	130-15	130		3	2,5	3,5	3	
R3h	R3e	135-15	135		4	3	5	4	
R3h	R3e	150-15	150		5	4	6	5	
R3h	R3e	170-15	170		7	5	9	6	
R3h		R4h 205-15	205		10	8	12	9	
R3h		R4h 235-15	235		12	10	14	12	
R3h	R3e	115-20	2100		115	2	1,5	2,5	2
R3h	R3e	130-20			130	2,5	2	3	2,5
R3h	R3e	135-20		135	3	2	4	3	
R3h	R3e	150-20		150	4	3	5	4	
R3h	R3e	170-20		170	6	4	7	5	
R3h		R4h 205-20		205	8	6	10	8	
R3h		R4h 235-20		235	10	8	12	10	
R3h		R4h 265-20		265	12	10	14	12	
R3h		R4h 285-20		285	14	12	16	14	
R3h		300-20		300	17	14	19	16	
R3h		325-20	325	20	16	22	18		
R3h		R4h 350-20	350	24	20	26	22		
R3h		R4h 400-20	400	30	25	33	28		
R3h		R4h 450-20	450	35	30	37	32		
R3h		R4h 460-20	460	37	32	39	34		
R3h		150-25	2600	150	3	2	4	3	
R3h		170-25		170	5	4	6	5	
R3h		R4h 205-20		205	7	5	9	7	
R3h		R4h 235-20		235	9	7	11	10	
R3h		R4h 265-20		265	11	9	13	11	
R3h		R4h 285-25		285	13	11	15	13	
R3h		300-25		300	16	13	18	15	
R3h		325-25		325	18	14	20	16	
R3h		R4h 350-25		350	22	18	24	20	
R3h		R4h 400-25		400	27	22	30	26	
R3h		R4h 450-25	450	32	27	35	30		
R3h		R4h 460-25	460	34	29	37	32		
R3h		150-30	3100	150	2	1,5	3	2	
R3h		170-30		170	3	2	4	3	
R3h		R4h 205-30		205	6	4	8	6	
R3h		R4h 235-30		235	8	6	10	8	
R3h		R4h 265-30		265	10	8	12	10	
R3h		R4h 285-30		285	12	10	14	12	
R3h		300-30		300	14	11	16	14	
R3h		325-30		325	15	12	18	15	
R3h		R4h 350-30		350	20	15	22	18	
R3h		R4h 400-30		400	25	20	28	24	
R3h		R4h 450-30	450	30	25	33	28		
R3h		R4h 460-30	460	32	27	35	30		
R3h		175-40	4100	175	2	1,5	3	2	
R3h		R4h 205-40		205	3	2	4	3	
R3h		R4h 235-40		235	4	3	6	4	
R3h		R4h 265-40		265	6	4	8	6	
R3h		R4h 285-40		285	8	6	10	8	
R3h		300-40		300	10	7	12	9	
R3h		325-40		325	12	8	13	10	
R3h		R4h 350-40		350	14	10	15	12	
R3h		R4h 360-40		360	15	11	16	13	
R3h		R4h 400-40		400	18	14	20	16	
R3h		R4h 450-40	450	22	18	24	20		
R3h		R4h 460-40	460	24	20	26	22		

* Technical capacities are given for steel type S 235 (Yield stress 240 N/mm²)

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